



Dart Aerospace Ltd.
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648.4702
Job Sheet 215788



Part No: 648.4702

Job Qty: 2 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/20

Job Tracking No:

Due Date: 12/31/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 1 - SCH-S		DAS 28 NOV 27 2020
120	QC 4	2 pcs	12/31/20	12/31/20	0.00	0.00	QC 4 - 28		7-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		DEC 07 2020
							QC 4 - 75		
							QC 4 - 78		DAS 69 9-89
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	2 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		DEC 07 2020
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		DAS 69 9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S318791



Part: 648.4702

Job No: 215788

Serial No/Batch: S318791

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 12/07/20

Plex 11/23/20 10:30 AM Dart.Renwick.Jennifer

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	2 pcs	12/31/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	12/31/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9
					QC 21 - FG - 77
					QC 21 - FG - 28
Part Op 110 - Packaging 1 - Pick Kit Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP 648.4702 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402 140 - (QC21- Final Inspection - Work Order Release)					

DAS
69
9-89

DEC 07 2020

DAS
21
9-89

DEC 08 2020

015387

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S308689
188-FSCS-832-5/8	Clock Spring Cover Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	S291325
600.1309-A	Label	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S136710
600.1313	C3 Warning Label	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S250439
AN4-16A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	S309809
C2-14-2	Label Rivets	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S314917
C2-3-1	Latch Shaft Du Bearing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S305838
C2-3-2-1	Roller Pin Retaining Ring	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S222866
C2-3-3-1	Latch Roller DU Bearing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S222866 S318693
C2-3-5	Spacer, Teflon	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S308685
C2-3-8	Actuator Shaft Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S300878
C3-10-2	Lock Spring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S297441
C3-12-1	Lock Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S261894
C3-12-6	Lock Roller Pin Circlip	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S305837
C3-13-1	Keeper Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S301922
C3-13-5	Spring, Keeper	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S253898
C3-3-4-1	Ring, Retaining	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	S305838
C3-3-9	Actuator Spring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S294638
C3-4-1	Load Beam Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S308726
C3-7-1	Load Beam Bumper	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S283835
C3-7-2	Lock Bumper	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	S309346
C3-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S317029
NAS1149F0463P	Washer (AN960-416)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	S247854 (x1) S293737 (x15)
MS21044N4	Nut, Self-Locking	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	S316603
AN4-17A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S305767
MS21083NS	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S076011
NAS1149F0332P	Washer (AN960-10L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S103666
MS35266-63	Solenoid Cover Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S228002
NAS1149F0363P	Washer (AN960-10)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S260847
AN6-15A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S309698
MS21083N6	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S251199
NAS1149F0632P	Washer (AN960-616L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S067038

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	4	61	0
	188-FSCS-832-5/8	8	88	0
	600.1309-A	2	15	0
	600.1313	2	11	0
	AN4-16A	6	194	0
	AN4-17A	2	117	0
	AN6-15A	2	27	0
	C2-14-2	4	122	0
	C2-3-1	4	101	0
	C2-3-2-1	4	129	0
	C2-3-3-1	2	3	0
	C2-3-5	4	108	0
	C2-3-8	4	25	0
	C3-10-2	2	23	0
	C3-12-1	4	60	0
	C3-12-6	4	96	0
	C3-13-1	4	38	0
	C3-13-5	2	11	0
	C3-3-4-1	8	114	0
	C3-3-9	2	43	0
	C3-4-1	4	65	0
	C3-7-1	2	20	0
	C3-7-2	4	56	0
	C3-8-4	2	4	0
	MS21044N4	8	66	0
	MS21083N3	4	23	0
	MS21083N6	2	34	0
	MS35266-63	2	79	0
	NAS1149F0332P	4	1,632	0
	NAS1149F0363P	2	267	0
	NAS1149F0463P	16	265	0
	NAS1149F0632P	4	82	0
Part Specifications				
Specifications could not be found.				

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